

### PRIMA Welders



The PUNTO range of bodyshop welders are fitted with a mobile balancing arm enabling the operator to raise and manoeuvre the gun without any effort.

#### Punto Plus

Rated Power @ 50%	8 KVA
Max Power	65 KVA
Fuses at 400 v 50Hz	32 Amp
Secondary No Load Voltage	5 V
Max secondary welding current	13,000 Amps
Secondary Short Circuit Current	11,500 Amps
Duty Cycles	8%
Welding Capacity On Mild Steel	2 x 2.5 mm
Electrode Force At 6.5 bar	300 daN
Electrode Force At 8.0 bar	450 daN
Water cooling	Built In
Throat Depth	120mm
Electrode Arm Diameter	20mm
Electrode Arm Length	120mm—500mm
Electrode Stroke	12 + 55mm
Working Height	2500mm
Max Radius	2300mm
Dimensions Rest Position WxLxH	1030x815x1250mm
Welding Gun Dimensions WxLxH	130x350x380mm



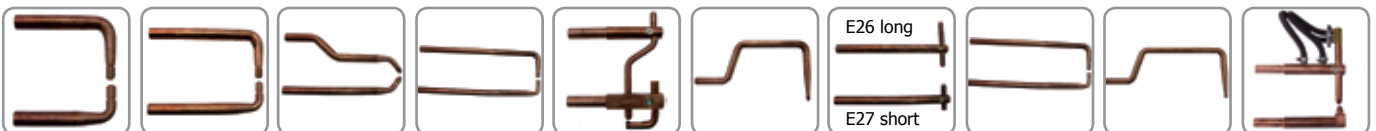
BC 1 Arm set with EC2 & EC1 electrodes



BC 2 with E22



An attachment DPC can be fitted to the X gun to convert to C gun.



B13  
130mm

B1  
200mm

B2  
300mm

B3  
400mm

B4  
200mm

B5  
400mm

B10  
250mm

B11  
500mm

B12  
B500

Water Cooled Arms



E22



E37



E4



E36



E24



E25