



### Electronic Timer Serratron 1a

- 16 welding programs.
- Constant Current Regulation.
- 12 digital inputs and 7 outputs.
- Electrode wear compensation.



### Options

- Without table.
- Other voltages and frequencies that 400V / 50 Hz.
- Automatic boltfeeder or nutfeeder.

### Technical Features

Power at 50% DC	16 kVA
Cylinder force at 6 bar	12 daN
Maximum welding power in short circuit	9,6 kA
Throat depth / daylight between electrodes	182 / 45 mm
Cylinder Ø / Cylinder stroke	Ø 60 - 50 mm
Secondary voltage in vacuum	2,7 V
Number of cycles per minute	38
Power supply	400 V