

## Light Duty Welding Gun



### M230F

Technical Data		M230F / 400F
Voltage		230V / 400V
Max Power	KVA	14
Rated Power @ 50%	KVA	2.5
Mains Fuse Req'd	A	25 / 16
Welding Current	A	6300
Sec. No Load Voltage	V	2.5
Std Arm Length	MM	120
Capacity On Mild Steel	MM	2 + 2
Timer		Built In
Duty Cycle		3 Spots /Minute
Dimensions Lx Wxh	MM	440 X 100 X 185 (No Arms)
Weight	KG	11Kg

## Heavy Duty Welding Guns



### C Type

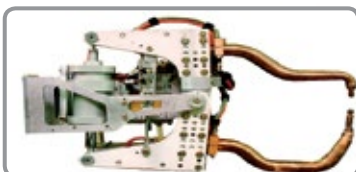
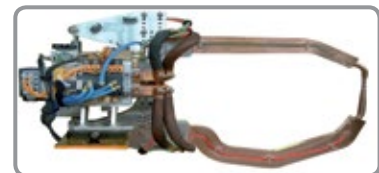
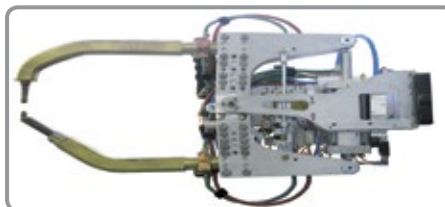
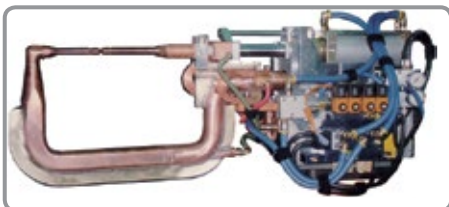
Technical Details	Pneumatic Drive	Electric Drive
Power At 50% Dc	45kva	65kva
Secondary Voltage	45kva:7,1v	65kva:8,5v
Welding Cylinder	100mm	100mm
Cylinder Stroke	100mm + 45mm	130mm
Max Air Pressure	6 Bar	-
Water Consumption	10 L/Min	10 L/Min
Throat Gap	150mm	150mm
Max Force	460dan	750dan
Weight 45 Kva Gun (Ex Arms)	57kg	60kg
Weight 65kva Gun (Ex Arms)	60kg	63kg



### XL Type

Technical Details	Pneumatic Drive	Electric Drive
Power At 50% Dc	45kva	65kva
Secondary Voltage	45kva:7,1v	65kva:8,5v
Welding Cylinder	100mm	100mm
Throat Depths	300mm 400mm 500mm 600mm	
Cylinder Stroke	25mm + 30mm	
Max Air Pressure	6 Bar	-
Water Consumption	10 L/Min	10 L/Min
Throat Gap	250mm (Option 10 Deg)	
Max Force	460dan	500dan
Weight 45 Kva Gun (Ex Arms)	62kg	66kg
Weight 65kva Gun (Ex Arms)	65kg	69kg

## Robot Welding Guns



All Guns Available In The Following Styles.

- Electrically operated
- Ac
- Pneumatic
- Medium frequency 1000hz