

Micro 8 Programmable Welding Control.

The programmable welding control micro 8 allows the control of time functions and welding parameters in electric-resistance welding machines. It has been created to control any type of resistance machine with manual or automatic conditions.

Suitable For :-

- Spot
- Projection
- Butt
- Seam



Cassette Version

MICRO 8 welding control is available as a timer alone, or in a cassette version with firing card and thyristor for up to 30kva machines, or can be supplied and fitted to customers machines mounted in a cabinet.

Options On Front Panel.

- Option for two programme pedals
- Selection of Unique or Repeated Cycle
- Selection For Welding Yes or No.
- Function to Select Program.
- Increase or Decrease of Parameters.
- Program Memory.
- Number Program Indicator.
- Parameter or Error Codes.
- Foot Pedal or Two Hand Start Selection

Programmable Parameters.

- Selection of 16 Welding Programs.
- Welding Power 00-99steps
- Squeeze Time 00-99 Cycles
- Weld Time 00-99 Cycles
- Cold Time 00-99 Cycles
- Hold Time 00-99 Cycles
- Pulses 01-09 Pulses
- Repeat Mode

Technical Data.

Supply Voltage	400v 50hz
Soleniod Valve	24v Dc
Dimensions	264Lx120Hx200D