



- High performance and accuracy in resistance welding.
- Up to 28 nuts per minute.
- Single or dual feeding.

NUT TYPES:

- 7/16
- M5 to M12
- Other types on request

NUT SHAPES

- Square
- Round
- Hexagonal
- With or without washer

Options:

- "T" shape
- Rectangular
- Diamond shaped
- Hexagonal with washer
- Double square
- Rounded with washer

Technical Data	Single feed	Dual feed
Feeding capacity	26 - 28 nuts per minute	
Cycle time	2 seconds	2 + 2 seconds
Hopper capacity	3,5 litres	
Feeding head stroke	156 mm (205mm under request)	
Nut impeler / selector	Pneumatic	
Nut transport (to feeding rod/ centering device)	Pneumatic / Magnetic	
Noise level	75 dB	
External dimensions (H x W x L)	1.275 x 520 x 580 mm	
Weigh (Without feeding head / feeding head)	130,5 Kg / 8,5 Kg	
Feeding head length / interconnection	750 mm / 3 m	
Feeding head placement angle	15° to 80°	
Standard programmable relay	Moeller (Easy) (Other references on request)	

Request inlets

Power supply	400 Vac / 110 Vac * specify on order
Operating power / Consumption	0-24VG / 0,5A
Emergency power / Consumption	0-24VPEM / 1A
Air pressure	6 bar - 1/4"
Frequency	50 Hz



The hopper has a capacity of 3,5 litres. Nut movement by vibration.



Pneumatic unit with filter and self-governing relay.